



OptiCell™ innerduct is a flexible fabric system designed specifically for increasing conduit capacity. The unique textile construction allows OptiCell™ innerduct to conform to the shape of cables placed within, greatly reducing wasted space and increasing cable deployment efficiency.

## 4G 64mm Fabric Innerduct

### Technical Information

Material Fabric	Warp - Polyester Monofilament Filling - Nylon/Polyester
Material Pull Tape	High Tenacity Multifilament Polyester 12mm / Optional 20mm
Sewing Line	Bonded Polyester
Temperature range	-30°C to 100°C
Lubricant	100% Silicone Oil
Breaking Tensile	4-Cell >2272kg 3-Cell >1663kg 2-Cell >1136kg 1-Cell >609kg
% Elongation @ 50kgs	<3%
Melting Point	>215°C
Thermal Expansion	8.4mm/100m/5°C
Detectable Wire	Optional AWG 18Ga. (0.75mm <sup>2</sup> ) Solid Core Copper with Vinyl and Nylon Insulation
Reel Length	1000m (Standard) Min 500m/ Max 6300m (3-cell)
Chemical Resistance	Resistance to ground chemicals and petroleum products

### Key Features

- Configurations in 1, 2, and 3-cells available for all products
- 4-cell configuration available in 44mm and 64mm sizes
- Available in Standard, Detectable, and Fire Resistant versions
- Pre-installed color-coded pulling tapes are standard
- Pre-lubricated for lower pulling tensions

### Standard

4G 6428-1*	1-Cell Standard
4G 6428-2*	2-Cell Standard
4G 6428-3*	3-Cell Standard
4G 6428-4*	4-Cell Standard

### Detectable

4G D6428-1*	1-Cell Detectable
4G D6428-2*	2-Cell Detectable
4G D6428-3*	3-Cell Detectable

### Application

Minimum Duct/Conduit ID (3-Cell): 75mm  
 See Design Manual for 1 or 2-cell recommendations.  
 Maximum cable diameter for each Cell: 28mm  
 See Design Manual for Overlay and Multiple packs installation.

### Supporting Products

Milliken Pull Tapes (Standard)

MT565-xx	12mm Pull Tape
MT815-xx	16mm Pull Tape
MT1135-xx	20mm Pull Tape

Milliken Pull Tapes (Detectable)

DT565-xx	12mm Pull Tape
DT815-xx	16mm Pull Tape
DT1135-xx	20mm Pull Tape

### Tools for Installation

Swivel	Pull Tape
Scissors	Extra Lubricant
Vinyl Tape	Cable grip

- \* Designate color of thread RD(Red), BK(Black), BL(Blue), YL(Yellow), GR(Green)  
 xx Designate spool length 1000 (1000m spool), 1500 (1500m spool)



### Authorised Distributor (Singapore):

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